RSA-01B User manual

Rear set for: Aprilia/RSV1000 mille(R)/99-03 Aprilia/Tuono 1000R/03-05



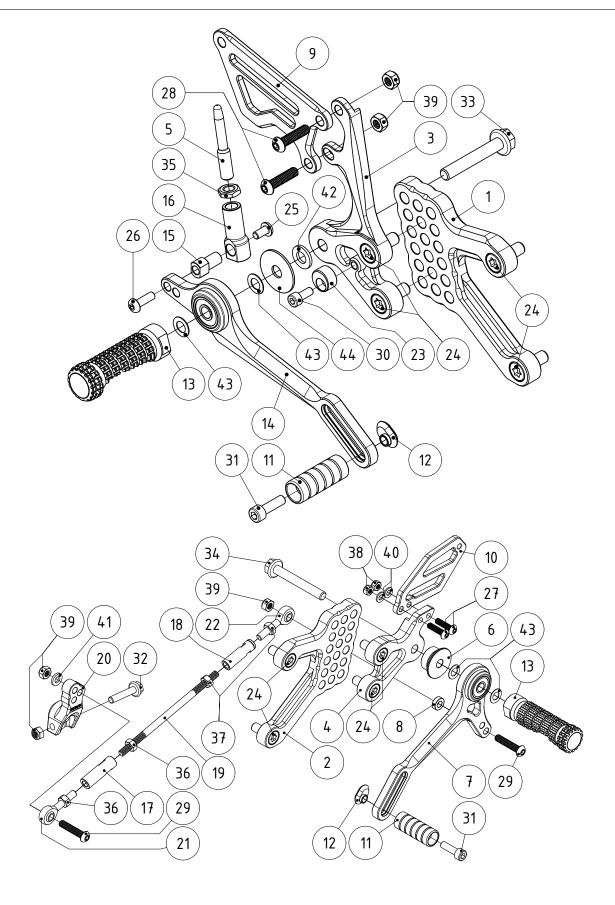


Rev 02 December 13, 2021

RSA-01B

This set is pre-assembled. Remove the factory set, mount the brake pump, shifter rod and mount the ARP racing parts rear set in place of the original set. We recommend torquing the M8 screws to 20-22 Nm and the M6 screws to 10 Nm with the exception of the M6x10 ISO7380 screw (25) which only needs to be tightened lightly. Over-tightening the screw (25) will result in damage of the brake joint pin (15). We highly recommend using a low to medium strength threadlocker (our recommendation is Loctite 222). You are done, let's race!

Make sure all the screws and nuts are tight!





Position	Name	SKU (ordering number)	Qty.
1	Rear set base - right side	RSA-01-01	1
2	Rear set base - left side	RSA-01-02	1
3	Adjustable footpeg holder - right side	RSA-01-03	1
4	Adjustable footpeg holder - left side	RSA-0104	1
5	Brake pump pin	RSA-01-05	1
6	Shift lever spacer	RSUP-05-002	1
7	Shift lever	RSUP-02-01	1
8	Joint ball spacer	RXU-501-4	1
9	Heel guard - right side	RSY-11-08	1
10	Heel guard - left side	RSUP-03-03	1
11	Toe peg - fixed*	RSUP-09-005	2
12	Slider nut	RSUP-09-006	2
13	Footpeg*	RXU9001	2
14	Brake pedal	RSUP-01-10	1
15	Brake joint pin	RSUP-09-026-8	1
16	Brake joint	RSUP-09-015	1
17	Sleeve nut M6	RSUP-04-001	1
18	Sleeve nut M6L (left-hand thread)	RSUP-04-002	1
19	Shifter rod 125mm	RSUP-04-003-125	1
20	Spline joint	RSUP-09-070	1
21	Joint ball male rod end	RSUP-07-005	1
22	Joint ball left-hand thread male rod end	RSUP-07-006	1
23	Eccentric end stop	RSUP-09-080	1
24	Torx low-profile socket head screw M8x20mm	M8x20 TX DIN7984	8
25	Rounded head screw M6x10mm	M6x10 ISO7380	1
26	Rounded head screw M6x16mm	M6x16 ISO7380	1
27	Rounded head screw M5x20mm	M5x20 ISO7380	2
28	Rounded head screw M6x25mm	M6x25 ISO7380	2
29	Rounded head screw M6x30mm	M6x30 ISO7380	2
30	Socket head screw M5x12mm	M5x12 DIN912	1
31	Socket head screw M6x20mm	M6x20 DIN912	2
32	Flanged hex head screw M6x30mm	M6x30 DIN6921	1
33	Flanged hex head screw M8x50mm	M8x50 DIN6921	1
34	Flanged hex head screw M8x60mm	M8x60 DIN6921	1
35	Low-profile hex nut M8	M8 DIN439	1
36	Hex nut M6	M6 DIN984	2
37	Hex left-hand thread nut M6	M6L DIN984	2
38	Hex locknut M5	M5 DIN985	2
39	Hex locknut M6	M6 DIN985	5
40	Washer 1x5x10mm	M5 DIN125A	2
41	Washer 1.6x6.4x12mm	M6 DIN125A	1
42	Washer 1.6x8.4x16mm	M8 DIN125A	1
43	Stainless steel shim washer 0.5x8x14mm	0.5x8x14 DIN988 A2	4
44	Oversized washer 1.5x8.5x30mm	1.5x8.5x30 WSHR	1

Parts marked with \ast can be replaced by other optional parts

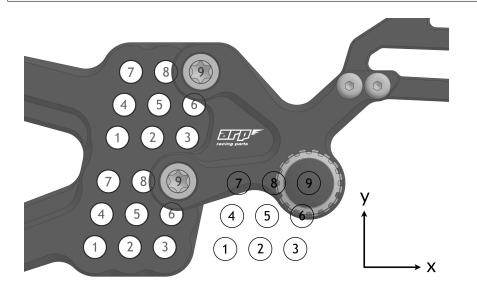
Should any part suffer damage, it is simple to order a spare one. For convenience, use the **spare parts** section available on our website. This method ensures smooth and quick processing of your order without any hassle.



We base our rear sets on three key areas: functionality, durability and simplicity. The most important aspect is the functionality. They provide adequate ground clearance and essential feedback that is crucial for the rider to push the bike to the limit. We make our rear sets from 7075 billet aluminium, which provides exceptional durability and rigidity in comparison with the OEM rear set. In the event of a crash, the footpeg deformation zone acts as a slider. All that is required to change the footpeg is to undo one bolt. With simplicity and ease of repair in mind, our rear sets are made of the smallest number of parts possible.

Footpeg position relative to the OEM footpeg

The picture below shows all available footpeg positions. Each numbered position corresponds to one table row. In the row, you will find the distance from the OEM footpeg in both directions.



	$\mathbf{x}[\mathrm{mm}]$	$\mathbf{y}[\mathrm{mm}]$
1	0	+10
2	+12	+10
3	+24	+10
4	0	+22
5	+12	+22
6	+24	+22
7	0	+34
8	+12	+34
9	+24	+34

Please give us your feedback! We would be thrilled if you let us know about your experiences with our products. You can share your photos on our Facebook page or Instagram profile.

facebook.com/arpracingparts

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Final inspection before shipment. Product meets our highest standards and is in perfect condition.

Approved by:_____

Rev 02 December 13, 2021

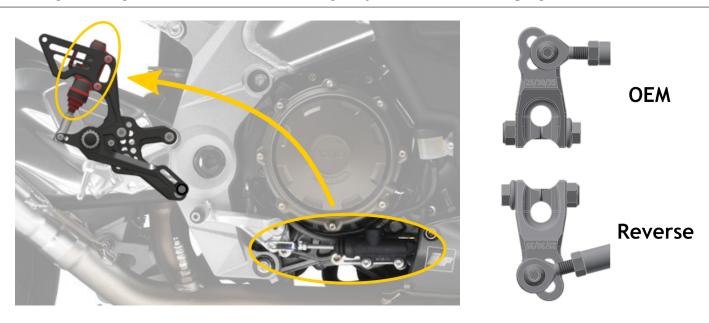


Rear brake master cylinder

- The brake master cylinder must be relocated as shown in the picture below
- The OEM pin driving the piston in the master cylinder is replaced by the supplied pin
- The brake hose must be replaced (we do not supply the hose) and the brake fluid reservoir must be relocated as well, to stay above the master cylinder (we do not supply the mounting hardware).

Shift pattern selection

The shift pattern depends on the orientation of the spline joint as shown in the right picture below.



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